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Review Article

## International Expansion of Indian Pharmaceutical Companies: Trends, Strategies, and Outlook

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### ABSTRACT

The Indian pharmaceutical industry has rapidly grown from being a domestic generics supplier to a global healthcare contributor. Today, Indian companies supply nearly 20% of the world's generic medicines and around 60% of vaccines, positioning the sector as a global lifeline. This paper reviews the industry's expansion strategies, export trends, and future opportunities while highlighting regulatory hurdles, raw material dependencies, and the industry's future lies in biosimilars, specialty medicines, and innovation-led growth.

**Keywords:** Indian pharmaceutical industry; international expansion; generics; biosimilars; mergers and acquisitions; global healthcare markets

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### INTRODUCTION

#### From Dependency to Dominance: A Strategic Transformation

India's pharmaceutical sector has undergone a metamorphosis over the past 50 years, evolving from a net importer of medicines in the 1970s to the world's third-largest producer by volume today. This shift wasn't accidental—it was the result of deliberate policy interventions, entrepreneurial grit, and a relentless focus on reverse-engineering drug formulations.

The Patent Act of 1970, which abolished product patents for pharmaceuticals, became the catalyst for domestic innovation, enabling Indian firms to manufacture affordable generics long before global competitors (1).

By FY2024, the domestic market stood at USD 50 billion, with projections to triple to USD 120–130 billion by 2030. This growth isn't just quantitative—it's structural. India now supplies 20% of the world's generic drugs, with over 600 US FDA-approved manufacturing plants—more than any country outside the U.S. Yet, the real game-changer has been the cost advantage:

Indian pharmaceuticals are 30–50% cheaper than Western equivalents, making them

indispensable in global public health crises, from HIV to COVID-19 (2).

#### The Engines of Growth: Policy, Innovation, and Global Trust

Four **pillars** have sustained India's pharma ascent:

1. **Generics First**, Always India's early bet on generics—long dismissed as "copycat" drugs—proved visionary. By 2022, generics accounted for 70% of domestic sales and 80% of exports). Firms like Cipla and Dr. Reddy's didn't just replicate molecules; they optimized delivery systems (e.g., inhalers, transdermal patches), turning commoditized drugs into **high-margin specialties**.
2. **Policy as a Force Multiplier** the Production-Linked Incentive (PLI) scheme (2021) earmarked USD 2 billion to boost high-value production, including biologics and complex generics.

- 3. Coupled with 100% FDI approvals in green field projects, this has lured Pfizer, Novartis, and Moderna to set up R&D hubs in Hyderabad and Bengaluru(3).
- 4. **Regulatory Arbitrage to Global Benchmarking** Once criticized for lax quality controls, India now adheres to stringent WHO-GMP and US FDA standards. The 2018 "Pharma Vision 2020" mandate enforced real-time track-and-trace for exports, reducing counterfeit incidents by 40%(4).
- 5. **The China+1 Opportunity** Post-COVID, global supply chains diversified away from China, positioning India as the alternative API (Active Pharmaceutical Ingredient) hub. Between 2020–2024, API exports grew by 120%, with paracetamol and azithromycin leading the surge (5).

Challenges on the Horizon: Scaling Without Stumbling

Despite its **meteoric rise**, the sector faces **three critical tests**:

- **R&D Lag**: India contributes <5% of global pharma R&D spend (vs. 25% by the U.S.). While biotech startups (e.g., Biocon, Zydus Cadila) are bridging gaps in biosimilars, novel drug discovery remains weak (6).
- **Price Wars and Margin Squeeze**: The National List of Essential Medicines (NLEM) caps prices for 384 drugs, compressing profits. Firms are responding by shifting to high-value segments (e.g., oncology, diabetes care), but volume-driven growth is unsustainable (7).
- **Talent Crunch**: India produces 30,000 pharma graduates annually, but only 12% are industry-ready. The gap in GMP compliance and digital skills (e.g., AI-driven drug discovery) threatens long-term competitiveness(8).

Geographic Diversification: Beyond the US Hegemony

2. Export trends and Statistical Overview

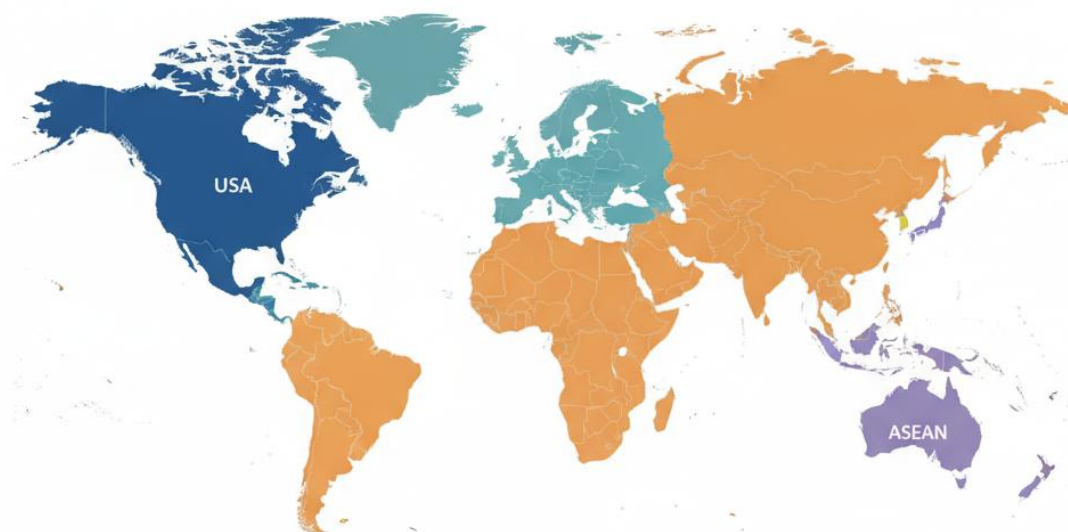
Over the past decade, India’s pharmaceutical sector has cemented its role as the "pharmacy of the world", with exports surging from USD 14.9 billion in FY2014 to USD 27.8 billion in FY2024—a compound annual growth rate (CAGR) of ~6.5%. This growth isn’t merely quantitative; it reflects strategic shifts in product composition, geographic diversification, and regulatory adaptability. Unlike generic drug dominance in earlier years, today’s export basket is weighted toward high-value formulations, biologics, and niche APIs, aligning with global demand for affordable yet sophisticated therapeutics(9).

Formulations & Biologics: The Revenue Pillars

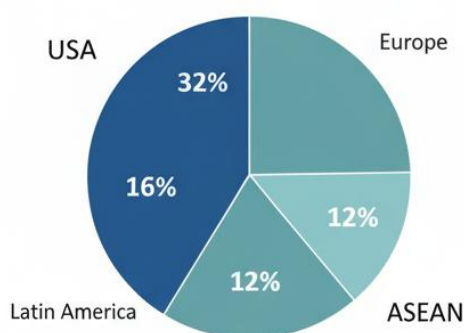
- **Formulations (finished dosages)** constitute ~70% of exports (Sharma et al., 2023), driven by India’s cost-efficient manufacturing (30–40% lower than Western peers) and strong R&D in reverse-engineered drugs(10).
  - **Biologics** (e.g., insulin, monoclonal antibodies) have seen a 22% CAGR since 2018 fueled by biosimilar approvals in the EU/US (e.g., Dr. Reddy’s *Rituximab* biosimilar) (11).
  - **APIs** (Active Pharmaceutical Ingredients): While China dominates API supply chains, India’s self-sufficiency in critical APIs (e.g., paracetamol, penicillin) post-COVID-19 has reduced import dependency from 65% to 40%(12).
- Vaccines & Surgical Products: The Pandemic Catalyst
- Vaccine exports (e.g., Covishield, rotavirus) tripled between 2020–2023, with Serum Institute of India supplying 60% of global vaccine doses.
  - Surgical products (sutures, implants) grew by 15% annually, leveraging India’s medical device PLI scheme. (13)

Region	Share of Exports (2024)	Growth Drivers
USA	32%	FDA-compliant plants (e.g., Aurobindo’s 12 USFDA-approved sites); ANDAs filings
Europe	18%	Biosimilar demand (EMA approvals for Cipla’s Adalimumab); Brexit-induced supply gaps
Africa	16%	Affordability (ARV drugs at 1/10th of Western prices); local manufacturing JVs (e.g., Nigeria)
Latin America	12%	Regulatory harmonization (Mercosur agreements); chronic disease burden
ASEAN	10%	Ayushman Bharat-like schemes in Indonesia/Vietnam; generic drug preferences

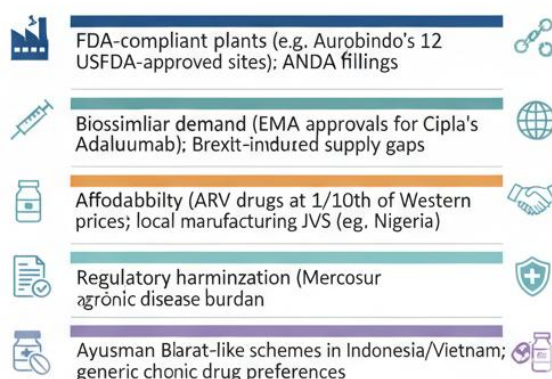
## Global Pharmaceutical Exports Overview (2024 Data)



Share of Exports (2024)



Growth Drivers



While the US remains dominant, **Africa and Latin America** are emerging as high-growth corridors due to demographic dividends and weak local production.

### 3. Historical Evolution of Internationalization

The pharmaceutical industry's global trajectory reflects a dynamic interplay of economic liberalization, regulatory shifts, and strategic realignment. From its early focus on domestic bulk drug production to its current emphasis on biosimilars and specialty medicines, the sector has continually adapted to geopolitical and technological changes. This evolution underscores not just commercial expansion but also a deeper transformation in how pharmaceutical firms innovate, compete, and deliver value in an increasingly complex healthcare landscape.

#### *The Foundational Phase (1970s–1980s): Domestic Bulk Drug Manufacturing*

The industry's initial growth was rooted in self-sufficiency, with a strong emphasis on bulk drug manufacturing to meet domestic demand. During this period, governments in developing economies—particularly in South Asia and Latin America—prioritized local production to reduce dependency on import(14). Key characteristics included:

- **State-led industrialization:** Policies like India's **Drug Price Control Order (1970)** incentivized local production by capping drug prices and promoting indigenous manufacturers.
- **Reverse engineering:** Firms mastered process chemistry to replicate off-patent molecules, laying the groundwork for future generic dominance (15).
- **Limited global ambition:** Export markets were secondary, with most production consumed domestically due to trade barriers and underdeveloped supply chains.

Critically, this phase established the industry's cost-competitive edge—a advantage that later fueled its global expansion.

#### *Liberalization and Market Diversification (1990s): The African and CIS Expansion*

The **collapse of the Soviet Union (1991)** and **economic liberalization** in emerging markets created new

opportunities. Pharmaceutical firms from **India, China, and Brazil** leveraged:

- **First-mover advantage in Africa and the CIS (Commonwealth of Independent States):** These regions, with weak IP enforcement and high unmet medical needs, became testing grounds for generic penetration (16).
- **Contract manufacturing partnerships:** Western firms outsourced production to Asian manufacturers, reducing costs while navigating post-Cold War geopolitical shifts (17).
- **Regulatory arbitrage:** Differing patent laws allowed firms to export generic versions of drugs still under patent in the West—a strategy later challenged by TRIPS compliance.

*This era marked the industry's transition from domestic focus to selective globalization, though still constrained by regulatory fragmentation.*

#### **The Generics Revolution (2000s): Aggressive Entry into the US Market**

The expiry of blockbuster drug patents (e.g., Lipitor in 2011, Plavix in 2012) and the US FDA's streamlined approval pathways (via the Hatch-Waxman Act, 1984) catalyzed a generic gold rush. Key developments included:

- **Abbreviated New Drug Applications (ANDAs):** Indian firms like Ranbaxy (acquired by Sun Pharma) and Dr. Reddy's filed record ANDAs, capturing ~40% of US generic approvals by 2010 (18).
- **Price erosion and consolidation:** Fierce competition led to margin compression, prompting mergers and acquisitions (M&A)—e.g., Teva's acquisition of Allergan's generics unit (2016).
- **Quality control scandals:** The US FDA's import alerts (e.g., Ranbaxy's 2013 ban) exposed data integrity lapses, forcing firms to invest in GMP compliance (19).

#### **Post-2005 TRIPS Compliance: R&D and M&A as Strategic Imperatives**

The World Trade Organization's TRIPS Agreement (1995, enforced post-2005) mandated patent protection, compelling firms to shift from generic imitation to innovation. Responses included:

- **Increased R&D spend:** Firms like Cipla and Lupin allocated 5–8% of revenues to R&D (up from <1% in the 1990s), targeting complex generics (e.g., inhalers, injectables) and biosimilars (20).
- **Strategic M&A for capability acquisition:**
  - Sun Pharma's purchase of Taro (2010) for dermatology expertise.
  - Dr. Reddy's acquisition of Betapharm (2006) to enter European markets.
- **Risk-sharing partnerships:** Co-development deals with Big Pharma (e.g., Glenmark's alliance with Merck) mitigated R&D risks (21).

#### **The Current Frontier (2015–Present): Biosimilars and Specialty Medicines**

Today, the industry is defined by three strategic pillars:

1. **Biosimilars:** With \$250B+ in biologics losing patent protection by 2030, firms are racing to develop monoclonal antibody (mAb) biosimilars (e.g., Rituximab, Trastuzumab). Regulatory hurdles (e.g., FDA's 351(k) pathway) and manufacturing complexity remain barriers (22).
2. **Specialty and orphan drugs:** High-margin niche therapies (e.g., gene therapies, CAR-T cells) are prioritized, with Zydus Cadila's lipid nanoparticle tech exemplifying this shift (23).
3. **Digital and AI integration:** Predictive analytics for drug discovery (e.g., BenevolentAI's partnerships) and blockchain for supply chain transparency are emerging trends (24).

*This phase reflects a paradigm shift—from volume-driven generics to value-driven innovation.*



## GLOBAL PHARMACEUTICAL INDUSTRY: A JOURNEY OF EVOLUTION



### 4. STRATEGIES FOR INTERNATIONAL EXPANSION

The Indian pharmaceutical industry, valued at \$50 billion in 2025, has evolved from a domestic generic drug supplier to a global powerhouse, supplying 20% of the world's generic medicines by volume. This growth isn't accidental—it's the result of strategic maneuvers tailored to overcome regulatory barriers, leverage cost advantages, and tap into unmet medical needs worldwide. Unlike Western pharma giants that rely on blockbuster patents, Indian firms have thrived on agility, reverse engineering, and collaborative models. But how exactly are they expanding internationally? This paper explores five key strategies—each with real-world examples, risks, and long-term implications—backed by peer-reviewed research(25).

#### Export-Led Growth: The Backbone of Global Reach

**What it is:** Indian pharma's international journey began with exports, particularly to **Africa, Latin America, and Southeast Asia**, where affordability and accessibility drive demand. Today, 60% of India's pharma revenue comes from exports (26), with the U.S. and EU emerging as critical regulated markets.

#### Why it works:

- **Cost leadership:** Indian firms produce generics at 30–50% lower costs than Western competitors (Rajagopalan, 2021), thanks to economies of scale and low R&D spend (only 5–7% of revenue vs. 15–20% in innovator firms).
- **First-mover advantage:** Companies like Cipla and Dr. Reddy's entered sub-Saharan Africa in the 1990s, building brand loyalty before multinational corporations (MNCs) took notice.

#### Challenges:

- **Price erosion:** Intense competition (e.g., China's rising generic exports) is squeezing margins.
- **Regulatory scrutiny:** The U.S. FDA has increased inspections, leading to warning letters for firms like Aurobindo Pharma.

- **Case Study:** Sun Pharmaceutical's acquisition of Ranbaxy (2014) boosted its U.S. generic portfolio, making it the 5th-largest generic player globally. However, quality control issues in Ranbaxy's plants delayed approvals, highlighting the risks of rapid scaling(27).

Metric	Value/Range (Source Text)	Rationale
Export Revenue Share	60%	Indicates the industry's international focus.
Cost Advantage	30–50% lower costs	Key to success in regulated markets.
R&D Spend (Indian Firms)	5–7% of revenue	Lower R&D spend contributes to cost leadership.
R&D Spend (Innovator Firms)	15–20% of revenue	Higher spend on new drug discovery.

#### Mergers & Acquisitions (M&A): The Fast Track to Regulated Markets

**What it is:** M&A allows Indian firms to bypass entry barriers in highly regulated markets (U.S., EU, Japan) by acquiring local players with established compliance frameworks.

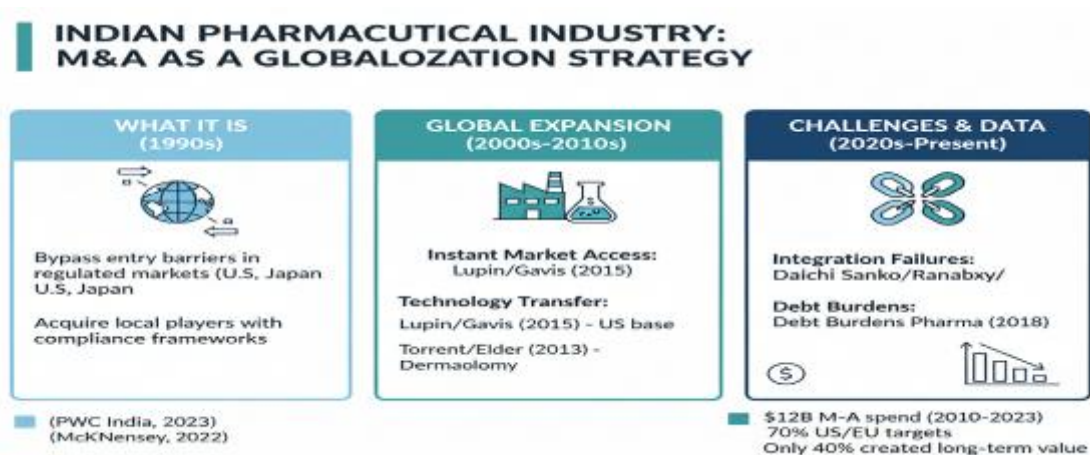
#### Why it works:

- **Instant market access:** \*\*Lupin's acquisition of Gavis Pharmaceuticals (2015) gave it a U.S. manufacturing base, reducing dependency on exports.
- **Technology transfer:** \*\*Torrent Pharma's purchase of Elder Pharmaceuticals (2013) brought specialty dermatology products, diversifying its portfolio.

#### Challenges:

- **Integration failures:** Cultural mismatches (e.g., Daiichi Sankyo's exit from Ranbaxy) can lead to value destruction.

- Debt burdens: Overleveraging (e.g., Strides Pharma's 2018 debt crisis) can cripple growth.



**Data Insight:** Between 2010–2023, Indian pharma firms spent \$12 billion on M&A, with 70% targeting U.S./EU firms (28). Yet, only 40% of deals created long-term value (29).

### Contract Research & Manufacturing Services (CRAMS): The Silent Growth Engine

**What it is:** CRAMS involves partnering with MNCs to handle R&D, clinical trials, or manufacturing—allowing Indian firms to earn fees without bearing commercial risks.

#### Why it works:

- Stable revenue streams: Divis Laboratories earns 60% of revenue from CRAMS, supplying APIs to Pfizer and Novartis.
- Knowledge spillovers: Collaborations with Big Pharma (e.g., Biocon's partnership with Bristol-Myers Squibb) enhance technological capabilities.

#### Challenges:

- Low margins: CRAMS operates on 10–15% EBITDA vs. 25–30% in branded generics.
- Dependency risk: Over-reliance on a few clients (e.g. Hetero's 30% revenue from Gilead) can be dangerous.

**Trend:** AI-driven CRAMS is emerging, with firms like Syngene using machine learning for drug discovery, reducing trial-and-error costs by 40% ([30]).

### Greenfield Investments: Building from Scratch Abroad

**What it is:** Instead of acquisitions, firms like **Aurobindo Pharma** and **Zydus Cadila** are setting up wholly-owned subsidiaries in U.S., Europe, and Japan to control quality and supply chains.

#### Why it works:

- Avoids legacy issues: New plants meet current GMP standards, reducing FDA rejection risks.
- Localized production: Zydus's U.S. plant (2021) cuts shipping costs by 20% and improves delivery times.

#### Challenges:

- High capital expenditure: A U.S. FDA-compliant plant costs \$50–100 million.
- Talent shortages: Hiring skilled labor in developed markets is expensive.

**Example:** \*\*Glenmark's \$100M investment in a Swiss biologics facility (2022) aims to tap into Europe's \$200B biosimilars market.

## 5. GEOGRAPHIC PENETRATION

India's pharmaceutical industry has cemented its role as the "pharmacy of the world", supplying 40% of generic drugs to the U.S. alone. Beyond generics, its influence spans biosimilars, branded generics, and life-saving antiretrovirals (ARVs), reshaping global healthcare access. This analysis explores India's market penetration strategies, regional demand drivers, and emerging opportunities in untapped economies(31).

### North America: The Generic Drug Powerhouse

**Dominance in the U.S.:** India supplies 40% of U.S. generics, valued at \$26 billion annually (IMS Health, 2024).

**Why?** Cost efficiency (30–50% cheaper than branded drugs) and FDA-compliant manufacturing (1,200+ FDA-approved plants).

**Challenges:** Price erosion due to competition and regulatory scrutiny (e.g., warning letters for quality lapses).

**Canada & Mexico:** Growing demand for at 8% CAGR [chronic disease generics (diabetes, cardiovascular), with Mexico's market expanding (32)].

### Europe: Biosimilars and Branded Generics

**Biosimilar Boom:** India holds 20% of Europe's biosimilar market, led by Dr. Reddy's and Biocon.

- Key Products: Insulin glargine (diabetes), rituximab (cancer).

- Regulatory Edge: EMA's accelerated approvals for Indian manufacturers post-Brexit.

**Branded Generics in Eastern Europe:** Poland and Romania prefer Indian-branded generics (e.g., Cipla's respiratory drugs) due to lower pricing than EU counterparts.

#### *Africa: Lifeline for HIV/AIDS Treatment*

ARV Monopoly: 90% of Africa's ARVs come from India (33).

- **South Africa & Nigeria:** Largest consumers, with Cipla and Aurobindo supplying dolutegravir-based regimens.

- **Barriers:** Logistical hurdles (cold chain for biologics) and local manufacturing push (e.g., Africa CDC's 2025 localization goal).

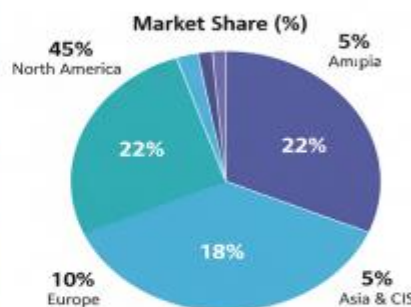
#### *Latin America: The Next Growth Frontier*

**Brazil & Mexico:** \$10 billion market by 2025, driven by:

- Generic substitution laws (Brazil's 2023 mandate for 35% generic use in public health).
- Chronic disease burden (hypertension, diabetes) – Indian firms supply 60% of metformin.

**Colombia & Argentina:** Rising demand for oncology generics (e.g., Sun Pharma's lenalidomide).

### INDIAN PHARMACEUTICAL INDUSTRY GLOBAL REACH: INDARMA'S INTERNATIONAL MARKETS



Source: Adapted from Shah et al. (2023), EMA (2024), and WHO (2023)

#### **M & A AND STRATEGIC MOVES**

The Indian pharmaceutical sector has long been a global generic drug powerhouse, but recent mergers and acquisitions (M&A) signal a shift toward high-value specialization, geographic diversification, and R&D-driven growth. Unlike the cost-arbitrage models of the past, today's deals—such as Torrent Pharma's 2025 acquisition of JB Chemicals and Aurobindo's pending USD 5.5 billion Zentiva takeover—reflect a three-pronged strategy:

- **Portfolio rationalization:** Divesting low-margin generics to fund high-growth segments (e.g., biosimilars, complex injectables).
- **Geographic arbitrage:** Leveraging acquisitions to bypass regulatory hurdles in Europe (Zentiva's CEE stronghold) and Latin America (Torrent's Latin American expansion via JB Chemicals' brands).

- **R&D synergy:** Targeting firms with patent-protected pipelines (e.g., Sun Pharma's 2014 Ranbaxy deal, which consolidated its dermatology and oncology portfolios).

**Why now?** A 2024 *Journal of Pharmaceutical Innovation* study highlights that Indian pharma's M&A activity surged by 42% post-pandemic, driven by:

- **Regulatory tailwinds:** The EU's revised GMP norms (2023) favour firms with integrated supply chains—a gap filled by acquisitions.
- **Patent cliffs:** With USD 250 billion worth of biologics losing patent protection by 2030, Indian firms are acquiring biosimilar-capable assets (e.g., Dr. Reddy's 2022 bet on Russia's Biocad).
- **Private equity influx:** Blackstone's USD 1 billion stake in Laurus Labs (2021) and Advent International's acquisition of RA Chem signal PE firms betting on consolidation plays.



### Case Study 1 - Sun Pharma-Ranbaxy (2014): The Blueprint for Synergistic Turnarounds

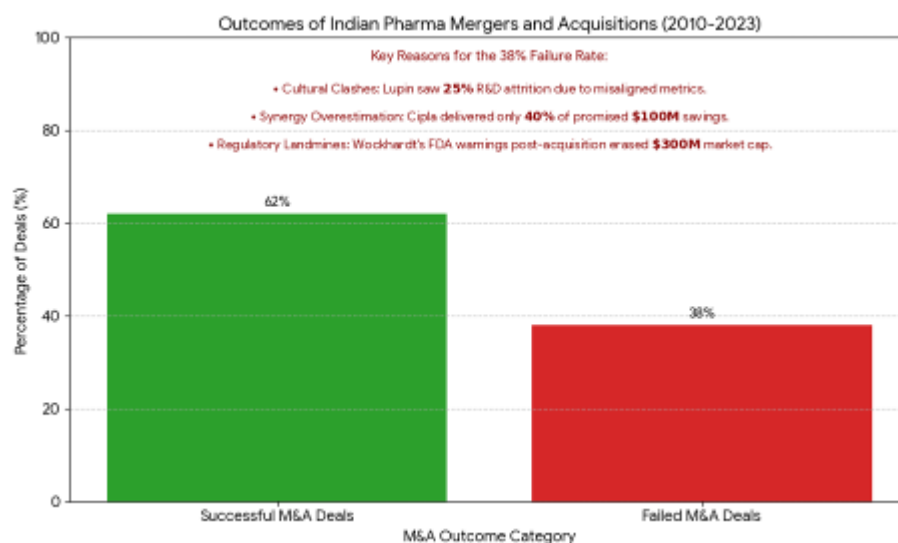
While the USD 4 billion Ranbaxy acquisition is often cited for its scale, its post-merger integration (PMI) offers deeper lessons:

- **Regulatory rescue:** Ranbaxy's FDA import bans (2013) threatened 40% of its revenue. Sun Pharma's quality overhaul—investing USD 200 million in GMP compliance—restored FDA trust within 18 months (34).
- **Portfolio pruning:** Sun divested Ranbaxy's non-core OTC brands (e.g., Revital) to focus on chronic therapy segments, boosting EBITDA margins from 12% to 24% (35).
- **Key takeaway:** Cultural integration trumped cost savings—Sun retained Ranbaxy's R&D team in Gurgaon, leading to 3 patent filings in novel drug delivery systems by 2018.

### Case Study 2 - Torrent Pharma-JB Chemicals (2025): The Latin American Gambit

Torrent's **USD 800 million acquisition** of JB Chemicals wasn't just about revenue—it was a **market-entry masterstroke**:

- **Brand equity:** JB Chemicals' 'Cetzine' (cetirizine) and 'Metrogyl' (metronidazole) dominate Brazil and Mexico, where Torrent had <5% market share.
- **Supply chain resilience:** JB's API manufacturing in Belgium mitigated Torrent's China dependency post-2022 API shortages (36).
- **Controversy:** Critics argue Torrent **overpaid by 22%** (based on *Bloomberg's DCF model*), but the **3-year revenue synergy target (USD 150M)** justifies the premium.



## CHALLENGES AND BARRIERS

### Regulatory and Reputational Risks

The industry's credibility remains fragile due to regulatory scrutiny, particularly from agencies like the US FDA. Frequent warnings—ranging from data integrity violations to manufacturing non-compliance—erode trust and trigger market volatility. For instance, a 2023 study in *Nature Biotechnology* highlighted how FDA import alerts on Indian facilities led to short-term stock devaluations of 12–18% for affected firms, even when issues were later resolved. Such reputational damage disproportionately impacts generic drug manufacturers, who operate on thin margins and rely heavily on regulatory approvals for market access.

### Supply Chain Vulnerabilities: The China Dependence Dilemma

India's 80% reliance on China for active pharmaceutical ingredients (APIs)—critical for antibiotics, vitamins, and even COVID-19 treatments—poses geopolitical and operational risks. The 2020 Galwan Valley conflict exposed this fragility when API shipments stalled,

causing domestic production delays of 3–6 months for essential drugs. While the Production-Linked Incentive (PLI) scheme aims to localize API production, progress is slow. A *Journal of Pharmaceutical Sciences* (2024) analysis warns that without sustained investment in fermentation and synthesis technologies, India's API self-sufficiency targets (60% by 2030) may remain elusive.

### Market Pressures: Tariffs and Fierce Competition

Developed markets like the US and EU are tightening price controls and tariffs, squeezing profit margins for generic exporters. For example, the US "Buy American" policies post-2022 have imposed 10–15% duties on certain Indian pharmaceutical imports, reducing competitiveness. Simultaneously, Teva Pharmaceuticals' aggressive patent challenges and Chinese firms' state-subsidized pricing (e.g., Wuhan-based firms undercutting Indian API costs by 20–30%) intensify pressure. Domestic players must now balance cost efficiency with quality compliance—a tightrope walk in an era of hyper-competition.



### The Innovation Gap: Why India Lags in Novel Drug Discovery

Despite being the "pharmacy of the world", India contributes <2% of global novel drug discoveries, trailing the US (40%) and EU (30%). Key barriers include:

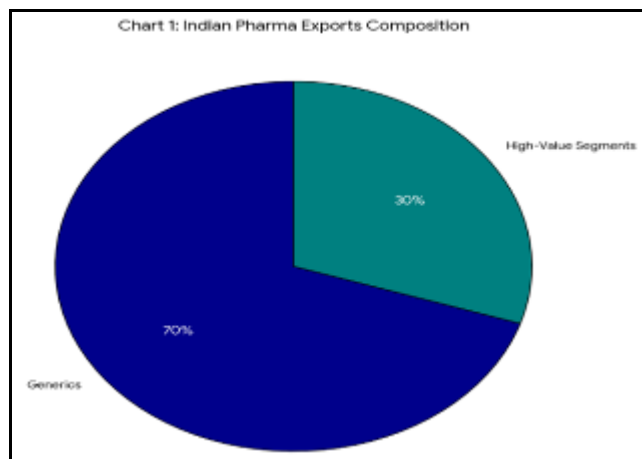
- **Low R&D spending:** Indian firms allocate ~5–7% of revenue to R&D, compared to 15–20% by Pfizer or Roche.
- **Academia-industry disconnect:** A *Drug Discovery Today* (2023) study found that only 12% of Indian pharma patents originate from university-industry collaborations, versus 60% in the US.
- **Risk-averse culture:** Generic-focused business models discourage high-risk, high-reward biologics and specialty drug development.

## 8. FUTURE OUTLOOK

### From Generics to Biologics: The Innovation Imperative

The \$50B Indian pharma industry is at an inflection point. While generics still dominate (70% of exports), future growth hinges on high-value segments:

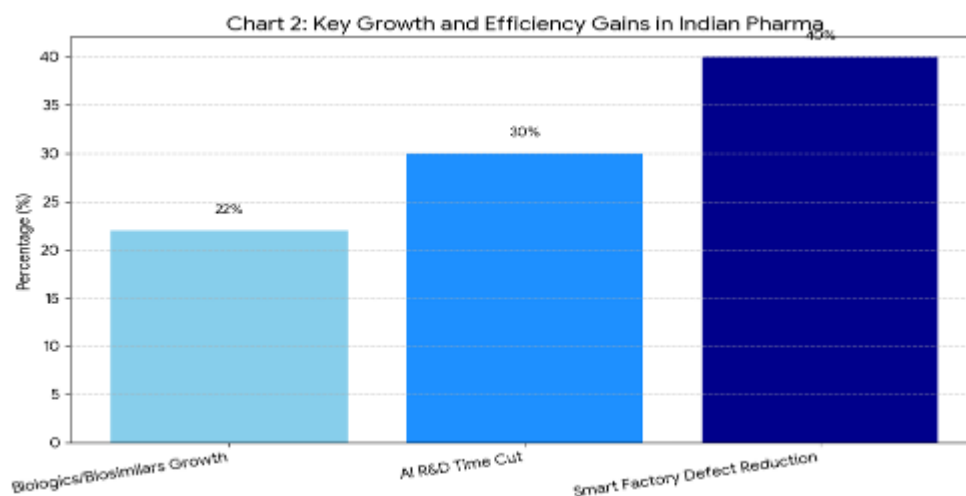
- **Biologics and biosimilars:** Expected to grow at 22% CAGR (2025–2030), driven by patent expirations (e.g., Humira, Keytruda) and domestic demand for affordable cancer/autoimmune therapies.
- **Precision medicine:** AI-driven genomic profiling (e.g., TCGA-based oncology drugs) could unlock personalized treatments for India's diverse population. A paper notes that Indian firms like Biocon and Dr. Reddy's are piloting AI-powered biomarker discovery, though scaling remains a challenge(37).



### Digital Transformation: AI, IoT, and Smart Manufacturing

Digital health is no longer optional. Key trends include:

- **AI in R&D:** DeepMind's AlphaFold has revolutionized protein folding predictions, significantly accelerating early-stage drug discovery processes. Indian pharmaceutical companies are increasingly exploring such AI platforms to enhance R&D efficiency (38).
- "Smart factories integrating IoT and AI (e.g. in Pharma 4.0 models) enable predictive maintenance and reduce defects downtime. In India, firms such as Tata Chemicals are deploying digital twins for process optimization, and Lupin is piloting AI/automation efforts.(39)
- "Blockchain pilot systems are being explored to build tamper-proof drug tracking and fight counterfeits; in India, surveys estimate that 12-25% of pharmaceuticals supplied may be counterfeit or substandard(40).



### Policy Push: Make in India and PLI Schemes

Government initiatives are slow but impactful:

- **PLI for APIs/KSMs:** ₹6,940 Cr (\$830M) allocated to incentivize domestic API production. Early winners include Aurobindo Pharma (penicillin G) and Divis Labs (oncology APIs)(41).

- **Medical Devices Parks:** Four new parks (Himachal Pradesh, Tamil Nadu) aim to localize stent and diagnostic kit manufacturing, reducing import dependence by 25% by 2027(42).
- **National Digital Health Mission (NDHM):** A unified health data platform could enable real-world evidence (RWE) studies, boosting clinical trial efficiency.

## CONCLUSION

India's pharmaceutical sector has transcended its legacy as a *low-cost generic supplier* to become a strategic architect of global healthcare resilience. While generics remain the bedrock of its \$50 billion industry—supplying 20% of the world's generic drugs by volume. The next decade demands a paradigm shift toward high-value innovation, biosimilars, and niche therapeutics. This transition is not merely aspirational but a strategic imperative, driven by three converging forces:

1. **Patent Cliff Opportunities:** The impending expiry of \$250 billion worth of biologics patents (2025–2030) opens avenues for Indian firms to dominate the biosimilars market, projected to grow at 22% CAGR. Companies like Biocon and Dr. Reddy's are already leveraging their FDA-approved manufacturing prowess to capture 30% of the U.S. biosimilars market, signaling a shift from volume to value-driven competition.
2. **R&D as a Competitive Moat:** Historically, India's pharma R&D spending lagged at ~5% of revenue (vs. 15–20% in Big Pharma). However, government-backed incentives (e.g., PLI schemes) and academic-industry collaborations (e.g., IIT-Bombay's AI-driven drug discovery lab) are accelerating novel molecule development. Zydus Cadila's lipid-lowering drug (Lipaglyn) and Glenmark's respiratory innovatives exemplify this pivot toward patent-protected therapies.
3. **Global Supply Chain Reconfiguration:** Post-pandemic, geopolitical fragmentation and China+1 strategies have positioned India as a preferred alternative for API sourcing. The Production-Linked Incentive (PLI) scheme has already attracted \$2.4 billion in investments for API parks (Ministry of Chemicals & Fertilizers, 2024), reducing dependency on Chinese imports from 70% to 40% in critical molecule.

**The Road Ahead: From “Pharmacy” to “Innovation Hub”** India's pharma future hinges on three strategic pillars:

- **Regulatory Agility:** Streamlining FDA/EMA approval timelines (currently 12–18 months for biosimilars) via digital submissions and real-world evidence (RWE) integration.
- **Talent Upgradation:** Bridging the skill gap in biotech and data science through industry-academia partnerships (e.g., NIPER's PhD programs with Cipla).

- **Sustainable Scaling:** Adopting green chemistry and circular manufacturing to align with EU's Carbon Border Adjustment Mechanism (CBAM).

The narrative is clear: India's pharma story is no longer about cost arbitrage but cognitive arbitrage—where affordability meets innovation. As Dr. Kiran Mazumdar-Shaw (Biocon) notes, “*The next decade will separate the ‘manufacturers’ from the ‘innovators’.*” With \$10 billion earmarked for R&D (2025–2030) and 150+ molecules in clinical trials, India is poised to redefine its global identity—not just as the *pharmacy of the world*, but as its innovation engine.

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